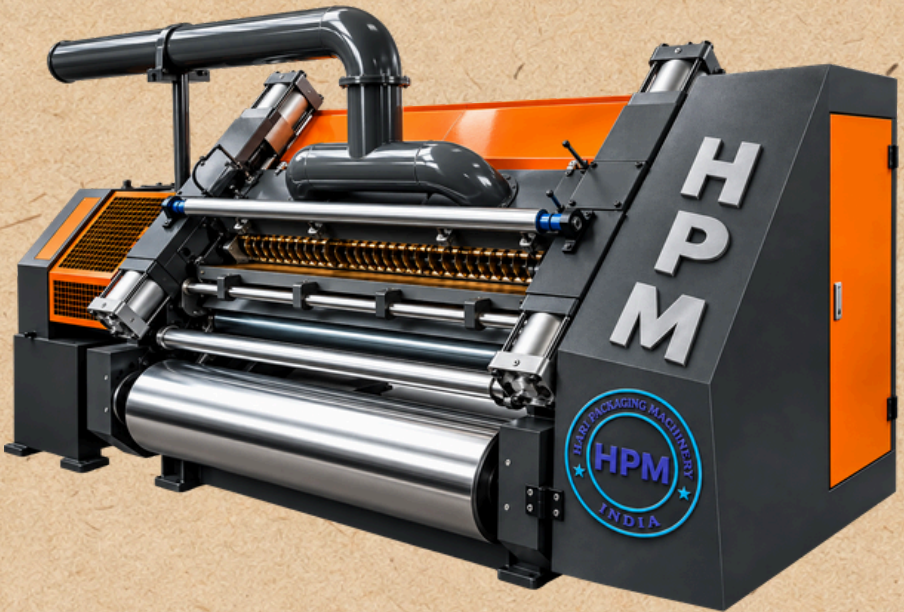


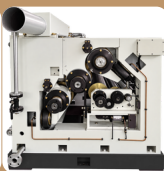
HARI PACKAGING MACHINERY



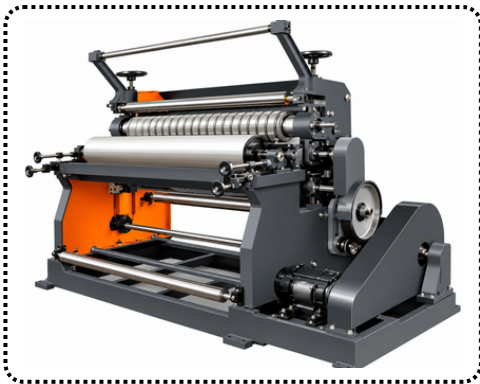
**Paper Corrugated Board,
Box Making Machines &
Spares**



**Turnkey Engineering Solutions for
Paper Corrugated Board Industries**



SINGLE FACER PAPER CORRUGATION MACHINE (BEARING MOUNTED VERTICAL TYPE)



TECHNICAL DATA

Size	42"	52"	62"
Output (pm)	60-90 Ft	60-90 Ft	60-90 Ft
Heating load	21 kW	27 kW	27-33 kW
Power (H.P.)	3 H.P.	5 H.P.	7.5 H.P.

SINGLE FACER OBLIQUE TYPE CORRUGATION MACHINE (BEARING MOUNTED)



TECHNICAL DATA

Size	42"	52"	62"
Output (pm.)	90-130 FT	90-130 FT	90-130 FT
Heating load	27-31 kW	33-36 kW	36-42 kW
Power (H.P.)	5 H.P.	7.5 H.P.	10 H.P.

SINGLE FACER FINGERLESS CORRUGATION MACHINE



TECHNICAL DATA

Size	42"	52"	62"
Output (pm.)	25-40 mtm	25-40 mtm	25-40 mtm
Heating load	36 kW	39-42 kW	42-48 kW
Motor (H.P.)	5 H.P.	7.5 H.P.	10 H.P.
Blower (H.P.)	7.5 H.P.	10 H.P.	12.5 H.P.
Pre Heater	6 kW	6 kW	8 kW

SINGLE FACER DOUBLE PROFILE PAPER CORRUGATION MACHINE

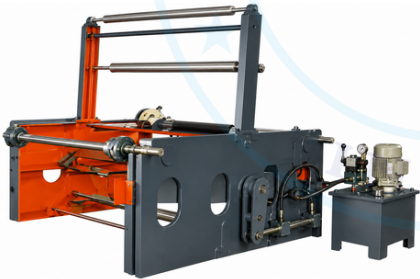


TECHNICAL DATA

Size	42"	52"	62"
Output (per.)	100-130 ft	100-130 ft	100-130 ft
Heating load	27-45 kW	35-55 kW	42-70 kW
Power (H.P.)	5 H.P.	7.5 H.P.	10 H.P.
Pre heater	6 kW	6 kW	8 kW
Fingerless type Blower Model	7.5 HP	10 HP	12.5 HP

REEL LOADING STAND

The reel loading stand are required to lift reels for Corrugator Machine.



HIRS - 01 1 mtr. Hydraulic Reel Stand



HIRS - 02 Electric Shaftless Reel Stand



HIRS - 04 Shaftless Hydraulic Mill Reel Stand

SINGLE FACER FINGERLESS HPM 280
CORRUGATION MACHINE



SINGLE FACER FINGERLESS HPM 300-320
CORRUGATION MACHINE



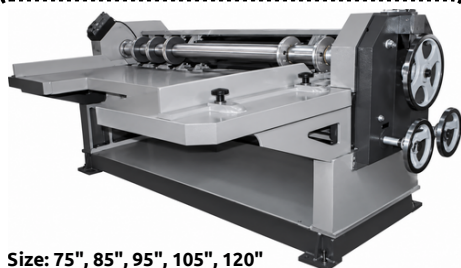
Type Of Corrugation Machine	Fingerless Model	Universal Drive Model
Roller Dia	280~300 mm	280~340 mm
Machine size	1200~1800 mm	1400~2200 mm
Machine Speed	30~40 Mtr / Min	60~200 Mtr / Min
Roller Specification	45~48 CrMo	48~52 CrMo
Heating Type	Electrical / Steam Heating	Steam / Thermic Fluid Heating
Control Panel	All in one Control Panel	PLC Touch Screen Control Panel
Pressure Adjustment	Pneumatic Pressure Adjustment	Pneumatic Pressure Adjustment

FINGERLESS HPM CASSETTE TYPE
CORRUGATION MACHINE



Technical Data	Cassette type Model
Roller Dia	320~360 mm
Machine size	1200~2200 mm
Machine Speed	200~300 Mtr/ Min

4 BAR ROTARY CREASING & CUTTING MACHINE



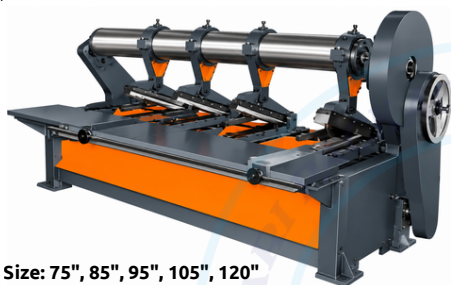
Size: 75", 85", 95", 105", 120"

PASTING (GLUING) MACHINE



Size: 75", 85", 95", 105", 120"

ECCENTRIC SLOTTING MACHINE



Size: 75", 85", 95", 105", 120"

SHEET CUTTING MACHINE (GEAR TYPE)



Size: 55", 65", 75", 85"

FLEXO PRINTING MACHINES



Size: 52" X 72", 84", 90", 105"

Size: 62" X 72", 84", 90", 105"

PLC TYPE SHEET CUTTING MACHINE



Size: 55", 65", 75", 85"

HEAVY DUTY PLATEN PUNCHING CREASING & CUTTING MACHINES



Size:

23" x 29", 25" x 35", 28" x 40",
36" x 46", 40" x 56", 46" x 66"

BOX STITCHING MACHINE

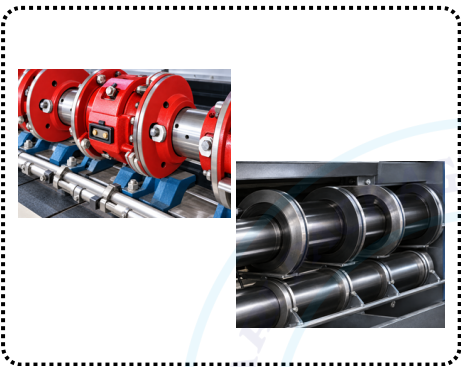


Size: 36", 42", 50", 60"

**CHAIN FEED COMBINED ROTARY SLITTING,
CREASING & SLOTTING MACHINE (RS4)**



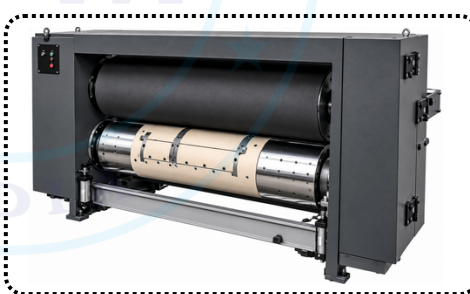
THIN BLADE SLITTER SCORER MACHINE



BOX STITCHING MACHINE (DUAL PIN)



CHAIN FEED COMBINED ROTARY DIECUT PUNCHING MACHINE



PRINTER SLOTTED DIE CUTTER (RDC)



AUTOMATIC FOLDER GLUER MACHINE



AUTOMATIC FOLDER GLUER WITH STITCHING MACHINE



SEMI AUTO STITCHER



HPM-3000DS DOUBLE PIECE SEMI-AUTO STITCHER MACHINE



PRESS TYPE GLUER MACHINE



SEMI AUTO GLUER



3PLY-5PLY-7PLY AUTOMATIC PLANT



DOUBLE BAKER UNIT



THIN BLADE SLITTER SOCCER



DOUBLE BAKER UNIT



AUTO UPDOWN STACKER



3-5-7 PLY AUTOMATIC BOARD PLANT MACHINES

DUPLEX PRE HEATER



TRIPLEX PRE HEATER



CONVEYER BRIDGE



Type of Flute	A	C	BC	BC2	B	D	DE	E	EF	F
Shape of Flute Formed	UV / U / V	UV / U / V	UV / U / V	UV / U / V	UV / U / V	UV / U / V	UV / U / V	JV / U / V	UV / U / V	UV / U / V
No. of Flutes in 300 mm	34 ± 2	40 ± 2	44 ± 2	48 ± 2	52 ± 2	66 ± 3	75 ± 3	86 ± 3	110 ± 3	128 ± 3
Height of Flute	4.6 ~ 5.4	3.5 ~ 4.0	3.0 ~ 3.5	2.8 ~ 3.2	2.8 ~ 3.5	1.9 ~ 2.1	1.5 ~ 1.9	1.2 ~ 1.9	0.7 ~ 0.9	0.5 ~ 0.8
Rate of Contraction	1.55 ~ 1.65	1.50 ~ 1.55	1.42 ~ 1.49	1.40 ~ 1.45	1.35 ~ 1.48	1.40 ~ 1.41	1.30 ~ 1.40	1.28 ~ 1.39	1.17 ~ 1.27	1.15 ~ 1.20

Machine Details	3 Ply Plant		5 Ply Plant		7 Ply Plant
Type of Production Line	Regular Line	Premium Line	Regular Line	Premium Line	Premium Line
Shaftless Reel Stand	2 Nos – Electric Controlled	2 Nos – Hydraulic Controlled	3 Nos – Electric Controlled	5 Nos – Hydraulic Controlled	7 Nos – Hydraulic Controlled
Preheaters	NA	2 Nos	NA	4 Nos	6 Nos
Single Facer Universal Driven	1 Nos Roll Dia: 280 mm	1 Nos Roll Dia: 320 mm	1 Nos Roll Dia: 280 mm	1 Nos Roll Dia: 320 mm	1 Nos Roll Dia: 320 mm with Flute Change Option
Overhead Bridge	1 Nos	1 Nos	1 Nos	1 Nos	1 Nos
Pre-heaters before Gluing	2 Nos	2 Nos	3 Nos	3 Nos	4 Nos
Double Facer	9 Hot Plates	9 Hot Plates	12 Hot Plates	15 Hot Plates	18 Hot Plates
Automatic Slitter Scorer	1 Nos	1 Nos	1 Nos	2 Nos	2 Nos
NC Cut Off with Stacker	1 Nos	1 Nos	1 Nos	2 Nos	2 Nos
Steam Boiler Specification	Cap: 1500 Kg Pressure: 12.5 Kg	Cap: 1500 Kg Pressure: 12.5 Kg	Cap: 3500 Kg Pressure: 12.5 Kg	Cap: 4000 Kg Pressure: 12.5 Kg	Cap: 4500 Kg Pressure: 14.5 Kg
Power Requirement	85 Hp	110 Hp	120 Hp	150 Hp	220 Hp
Man Power Requirement	~ 3 Ops	~ 3 Ops	~ 5 Ops	~ 5 Ops	~ 7 Ops

**HPMFP-EV FULL VACUUM TRANSFER PRINTING SLOTTING
ROTARY DIE CUTTING MACHINE**



**HPMHD HIGH DEFINITION FLEXO PRINTING DRYING
COATING SLOTTING ROTARY DIE CUTTING MACHINE**



A4 PAPER CUTTING MACHINE



LAMINATION MACHINE

SINGLE LINE | DOUBLE LINE | SQUARE / GRAPH | MARGIN LINE



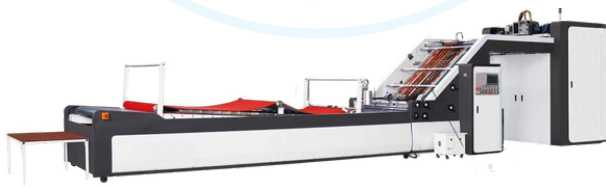
SEMI AUTOMATIC FLUTE LAMINATOR



AUTOMATIC SERVO LAMINATOR MACHINE



FULLY AUTOMATIC SERVO LAMINATOR MACHINE



AUTOMATIC DIE CUTTING & CREASING MACHINE



HARI PACKAGING MACHINERY



HARI PACKAGING MACHINERY



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HARI PACKAGING MACHINERY

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